

Work Order ID 51750

September 2, 2009 8:29:51 AM



Page 1

Item ID: D2324

Accept



Setup Start



Revision ID: C

Stop



Item Name: Strut

Start Date: 9/02/09

Start Qty: 12.00



Cust Item ID:

Required Date: 9/04/09

Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2324

Rev C

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2324.

9/09/09/03 (12)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

2/8 09/09/03

(12) /

120

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

MU12260

=> 09/09/03

(X12) /

START TIME: 11:30 AM OVEN TEMPERATURE:

12:00 PM FINISH TIME: 3209F

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC:

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Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

BR 09-09-3

(12)

140

Identify as per dwg & Stock Location: 571

0.00



Packaging

Memo

0.00

Packaging

P 9/9/8 (12)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/08

MUF

09-09-08

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Picklist Print

September 2, 2009 8:29:49 AM

Work Order ID: 51750

Parent Item: D2324RevC

Parent Item Name: Strut



Comments:

Start Date: 9/02/09

Required Date: 9/04/09

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-12A		Purchased	No			100	Each	63.0000	24.0000			
												
Bolt												

Ep 09/09/09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

63

106605

23

109297

40

24

AN960JD10

Purchased

No

100

Each

2,370.000

48.0000



Washer



Ep 09/09/09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

2370

105442

95

109059

2

109840

23

110985

202

111279

13

111668

35

112314

1000

112369

1000

33
15

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Parent Item: D2324RevC

Parent Item Name: Strut



Comments:

Start Date: 9/02/09

Required Date: 9/04/09

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2324-3RevC		Manufactured	No			100	Each	12.0000	12.0000			
												
Bar												

EP 09/09/09

Warehouse
Location



Loc Qty

Loc Code

Main Warehouse
ST
51426

12
12

12

D2324-5RevC		Manufactured	No			100	Each	35.0000	24.0000			
												
Strap												

EP 09/09/09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse
ST
46324
47563

35
1
34

0
24

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Parent Item: D2324RevC



Parent Item Name: Strut

Start Date: 9/02/09

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Start Qty: 12.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L3

Purchased

No

100

Each

3,824.000

24.0000



Nut

9/09/09/03

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3824

110844

32

111274

300

111668

992

112314

2000

112385

500

24

W/O:		WORK ORDER CHANGES					
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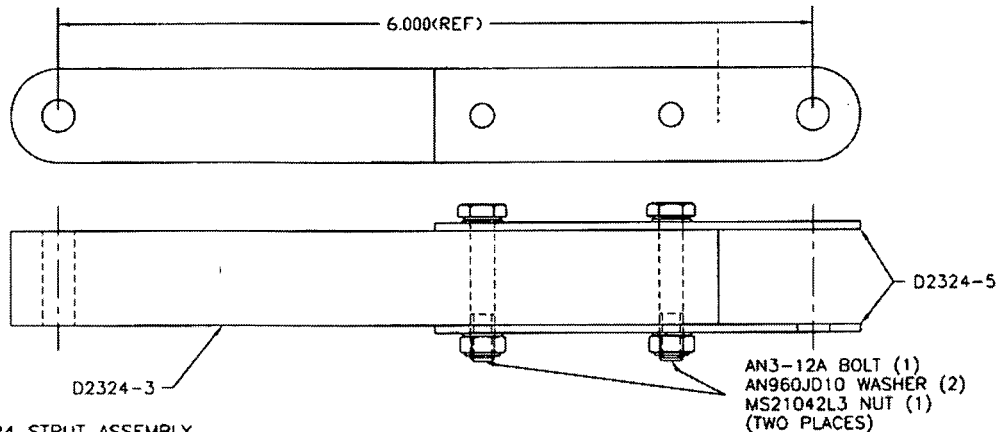
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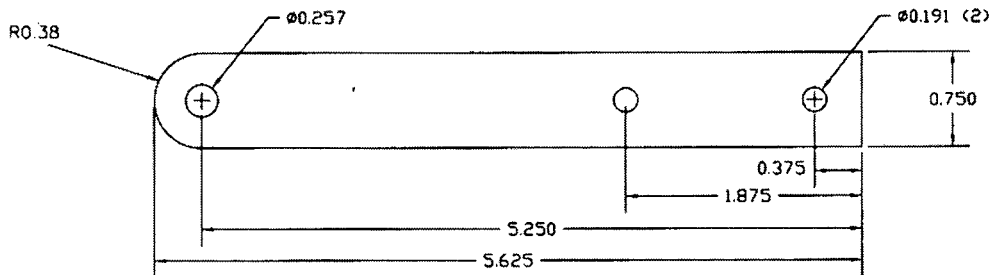
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	PH	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>[Signature]</i>	<i>[Signature]</i>	D2324	SHEET 1 OF 1
DATE	TITLE		SCALE
04.12.14	STRUT		
A	94.11.08	NEW ISSUE	
B	96.05.07	UPDATE MATERIALS	
C	04.12.14	UPDATE NOTES	

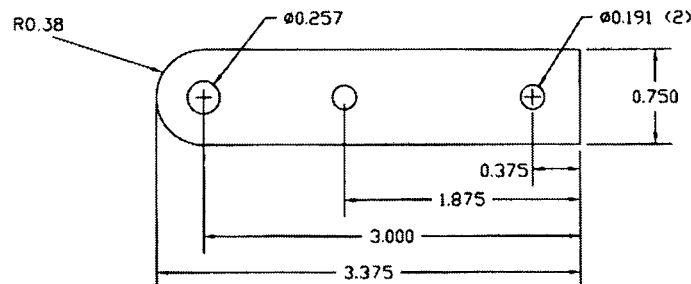
FILED
04.12.16 *[Signature]*

**D2324 STRUT ASSEMBLY**

1) IDENTIFY WITH DART P/N D2324 USING FINE POINT PERMANENT INK MARKER

**D2324-3**

- 1) MATERIAL: 6061-T6/T651 BAR (00-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**D2324-5**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THICK)
(REF DART SPEC. M304S16GA)
- 2) FINISH: POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/S 51738

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